

# **BRADY L-2588-32C DUAL FREQUENCY LABEL**

TDS No. L-2588-32C Effective Date: 27/05/2022

<u>Description:</u>
Dual Frequency Label for general application is suitable for use outdoor and indoor, large read ranges, and UV exposed environment.

## Details:

# **Material Specifications:**

| Face Material              | B-423 - White Polyester   |
|----------------------------|---|
| Adhesive                   | Permanent adhesive  |
| Finishing                  | Glossy White  |
| Antenna                    | Aluminium   |
| IC to antenna construction | Chip bonded to antenna using Anisotropic Conductive Film adhesive |
| Tag base material          | PET   |

## **General Specifications:**

| Applications          | Dual Frequency Label for general applications such as retail, industry, supply chain, media and      |
|-----------------------|--|
|                       | advertising, product authentication and others. The antenna is designed for application on non-metal |
|                       | surfaces.  |
| Print Technology      | Thermal transfer print, including RFID encoding.   |
| Recommended Ribbon    | Brady Series R6000 Halogen Free  |
| Operating Temperature | -40 °C to 85 °C  |
| Regulatory/Agency     | For information on the Weee-RoHS compliance status for a Brady Product go to one of the following    |
| Approvals             | websites:  |
|                       | In Canada: www.bradycanada.ca/weee-rohs  |
|                       | In Europe: www.bradyeurope.com/rohs  |
|                       | In Japan: www.brady.co.jp/products/labelsuse/rohs  |
|                       | All other regions: www.bradyid.com/weee-rohs   |
|                       |  |

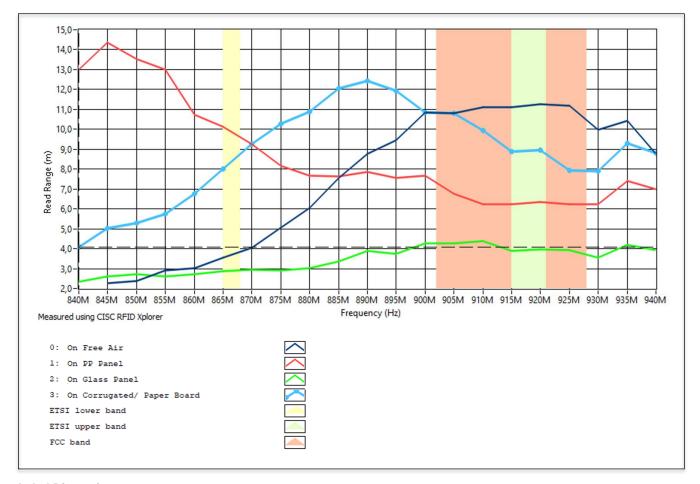
# **Electronic Specifications:**

| IC / Chip           | EM 4425                                      |
|---------------------|--|
| Operating Frequency | 860 - 960 MHz (ETSI band), 13.56 MHz         |
| Supported Standard  | EPC Class 1 Gen2v2 – ISO 18000-63, ISO 15693 |
| EPC Memory          | 480 bits (UHF)                               |
| User Memory         | 2048 bits (UHF, HF)                          |
| TID Memory          | 96 bits (UHF), 64 bits (HF)                  |

# Read Range:

Details RFID performance in ETSI lower bandwidth:

| Solaile 11 15 performance in 21 or lower sanamatri |            |                 |  |  |
|--|------------|-----------------|--|--|
| PERFORMANCE PROPERTIES                             | REGULATION | TYPICAL RESULTS |  |  |
| RFID Read range on free air                        | ETSI       | up to 3.5m      |  |  |
| RFID Read range on glass panel                     | ETSI       | up to 3.0m      |  |  |
| RFID Read range on PP panel                        | ETSI       | up to 9.5m      |  |  |
| RFID Read range on corrugated/ paper board         | ETSI       | up to 8.0m      |  |  |



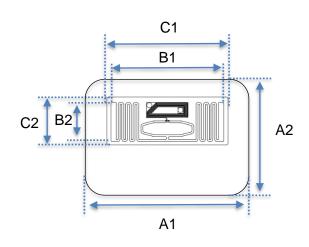
# **Label Dimensions:**

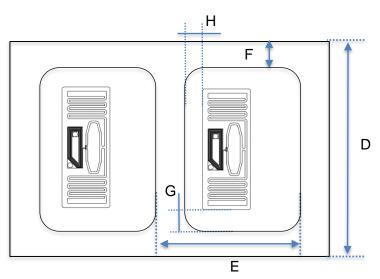
| Metric (mm) |        |                   |  |
|-------------|--------|-------------------|--|
| Width       | Length | Thickness         |  |
|             |        | Total (with chip) |  |
| 66.00       | 46.00  | 0.35              |  |

Label Mass (including antenna and chip)

| Label | Mass | (g) |
|-------|------|-----|
| (     | 0.52 |     |

# **Dimensions (mm)**





|    |                       | Length (mm) | Tolerance (mm) |
|----|-----------------------|-------------|----------------|
| A1 | Tag Width             | 66.00       | +/- 0.2        |
| A2 | Tag Length            | 46.00       | +/- 0.2        |
| B1 | Antenna Width         | 54.00       | +/- 0.5        |
| B2 | Antenna Length        | 19.00       | +/- 0.5        |
| C1 | Die-Cut Width         | 58.00       | +/- 0.2        |
| C2 | Die-Cut Length        | 23.00       | +/- 0.2        |
| D  | Web Width             | 71.08       | +/- 0.3        |
| E  | Tag to Tag Pitch      | 49.74       | +/- 1.5        |
| F  | Web edge to label     | 2.54        | +/- 0.3        |
| G  | Die-Cut to side label | 4.00        | +/- 1.5        |
| Н  | Die-Cut to top label  | 5.00        | +/- 1.5        |

# **Delivery and Packaging Specifications**

| RFID labels per roll          | 500   |
|-------------------------------|---|
| Rolls in package              | 1   |
| Winding                       | RFID labels out                               |
| Inspection and delivered tags | 100% inspected, 500 good RFID labels per roll |
| Bad Tags Marked               | Yes   |

# **Label Performance**

## Details:

| PHYSICAL PROPERTIES | TEST METHODS             | AVERAGE RESULTS         |
|---------------------|--------------------------|-------------------------|
| Thickness           | ASTM D 1000              |                         |
|                     | -Total (excluding liner) | 0.0138 inch (0.35 mm)   |
| Adhesion to:        | ASTM D 1000              |                         |
| -Glass              | 20 minute dwell          | 48 N/100mm (44 oz/inch) |
|                     | 24 hour dwell            | 49 N/100mm (45 oz/inch) |
|                     |                          |                         |
| -Polypropylene      | 20 minute dwell          | 38 N/100mm (35 oz/inch) |
|                     | 24 hour dwell            | 35 N/100mm (32 oz/inch) |

Performance properties tested on samples printed with the Brady Series R6000 Halogen Free ribbons. Printed samples were laminated to glass plate and allowed to dwell 24 hours before exposure to the indicated environments.

| PERFORMANCE PROPERTIES                 |   | ENVIRONMENTAL RESISTANCE |   |   |
|--|---|--------------------------|---|---|
| PERFORMANCE PROPERTIES                 | TEST METHODS  | EFFECT TO LABEL ADHESION | EFFECT TO PRINT IMAGE                   | EFFECT TO CHIP  |
| High Service<br>Temperature            | 30 days at temperatures<br>85°C, 100°C, and 120°C   | No visible effect        | No visible effect                       | Readable  |
| Low Service<br>Temperature             | 30 days at temperatures -40°C and -80°C   | No visible effect        | No visible effect                       | Readable  |
| Short Term High<br>Service Temperature | 5 minutes at 180°C  | No visible effect        | No visible effect                       | Readable  |
| Humidity Resistance                    | 30 days at 37°C, 95% relative humidity  | No visible effect        | No visible effect                       | Readable  |
| UV Light Resistance                    | 30 days in Xenon Test<br>Chamber  | No visible effect        | No visible effect                       | Readable  |
| Weatherability                         | ASTM G155, Cycle 1<br>30 days in QUV accelerated<br>weathering tester                             | No visible effect        | No visible effect                       | Readable  |
| Abrasion Resistance                    | Taber Abraser, CS10<br>grinding wheels, 250 g/arm<br>(Fed. Std. 191A, Method<br>5306), 150 cycles | No visible effect        | Print still legible after<br>150 cycles | No effect to chip.<br>Chip still readable<br>after 150 cycles |

#### **PERFORMANCE PROPERTIES**

#### **CHEMICAL RESISTANCE**

Samples were printed with the Brady Series R6000 Halogen Free. Samples were laminated to glass panels and allowed to dwell 24 hours prior to testing. Testing was conducted at room temperature and consisted of 30 minutes immersions in the specified test fluid. After immersion, the samples were removed from the test fluid and the printed image rubbed 10 times with a cotton swab saturated with the test fluid. The rating scale below shows the effect to the quality of the print for each sample.

| CHEMICAL REAGENT      | EFFECT TO PRINT/TOPCOAT WITHOUT RUB | EFFECT TO<br>PRINT/TOPCOAT<br>WITH RUB | EFFECT TO<br>ADHESIVE | EFFECT TO<br>CHIP |
|-----------------------|-------------------------------------|--|-----------------------|-------------------|
| Ethanol               | 1                                   | 1                                      | 1                     | Readable          |
| Toluene               | 1                                   | 5                                      | 1                     | Readable          |
| Isopropyl Alcohol     | 1                                   | 1                                      | 1                     | Readable          |
| DOT 4 Brake Fluid     | 1                                   | 3                                      | 1                     | Readable          |
| Skydrol® 500B-4       | 1                                   | 2                                      | 1                     | Readable          |
| Hydrochloric Acid 37% | 1                                   | 1                                      | 1                     | Readable          |
| Sodium Hydroxide 10%  | 1                                   | 1                                      | 1                     | Readable          |

#### Rating Scale:

- 1= no visible effect
- 2= slight smear or print removal, detectable but minimal smear
- 3= moderate smear or print removal (print still legible)
- 4= severe smear or print removal (print illegible or just barely legible)
- 5= complete print and/or topcoat removal
- NP= print removed prior to rub

#### Shelf Life:

Shelf life is two years from the date of receipt for this product as long as this product is stored in its original packaging in an environment below 80° F (27° C) and 60% RH. It remains the responsibility of the user to assess the risk of using this product. We encourage customers to develop testing protocols that will qualify a product's fitness for use in their actual application.

#### References

Skydrol® is a registered trademark of the Monsanto Company ASTM: American Society for Testing and Materials (U.S.A.)

All S.I. Units (metric) are mathematically derived from the U.S. Conventional Units

Note: All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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